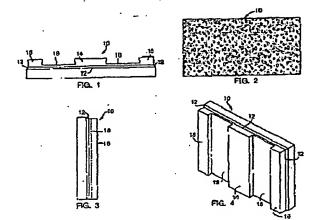
# NZ Patent Office Journal 1489 Published 25 July 2003

(11) 516912 (22) 30 Jan 2002 (54) Method of forming a composite panel (51) IPC7:E04C2/04; E04C2/40 (71) E.P. HENRY CORPORATION

(72) Pleter Anthoney Vanderwerf; Ivan J Bedca; John Polgnard; J.C Henry III; Jirair Yousseffan;

(33) US (32) 30 Jan 2001 (31) 01 772633

(31) 01 772633 (32) 30 Jan 2001 (33) US (74) A J PARK, 6th Floor, Huddart Parker Building, 1 Post Office Square, Wellington, New Zealand (57) The forming of a composite panel with a façade comprising a planar arrangement of thin facers on a body of structural backing material. Provision of a substantially flat casting bed, providing a plurality of facers each having a substantial rectangular configuration with a chamfer along each rear-end wall comer and along at least one rear side wall comer, arranging the plurality of individual facers in abutting relationship atop the casting bed and in a selected geometric pattern in a face-down planar configuration so that the chamfers on the facers open rearwardly and cooperatively define narrow elongated channels open rearwardly and cooperatively define narrow elongated channels at joints between contiguous facers. A sealant is deposited in the channels between facers to prevent the structural backing material from penetrating the joints between facers during casting.



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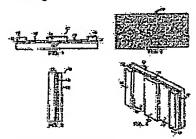
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#### **Images**

#### Drawing



#### Complete Specification

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#### **Documents**

Abstract/Abridgement

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**Related Patents** 

From

To

**Objections** 

Objection Type

**Lodged Date** 

No objections on record or public access is restricted

Financial Interest

No financial interest on record or public access is restricted

Renewal Interest